

InMax ¼ turn actuators – size M

InMax - ... - BF

InMax - ... - CTM

Subject to change!

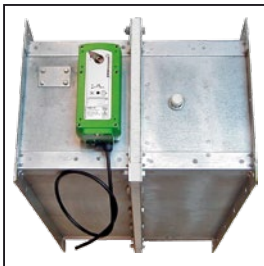
Electrical rotary actuators with integrated thermal circuit limiter for use in safe areas
On-off / 3-pos. control mode, 24...240 VAC/DC, 95° angle of rotation incl. 5° pretension
30 – 50 – 60 Nm with safety operation (spring return)

Compact. Easy installation. Universal. Cost effective. Safe.

Type	Torque	Supply	Motor running time	Spring return	Control mode	Feedback	Wiring diagram
InMax- 30 - BF	30 Nm	24...240 VAC/DC	40 / 60 / 90 / 120 / 150 s/90°	~ 20 s/90°	On-off, 3-pos.	2 × limit switches + tripping circuit	SB 7.2 + 7.3
InMax- 50 - BF	50 Nm	24...240 VAC/DC	40 / 60 / 90 / 120 / 150 s/90°	~ 20 s/90°	On-off, 3-pos.	2 × limit switches + tripping circuit	SB 7.2 + 7.3
InMax- 60 - BF	60 Nm	24...240 VAC/DC	40 / 60 / 90 / 120 s/90°	~ 20 s/90°	On-off, 3-pos.	2 × limit switches + tripping circuit	SB 7.2 + 7.3
InMax- ... - CTM	Types as above with aluminium housing and seawater resistant coating (cable glands brass nickel-plated)						

Product views and applications

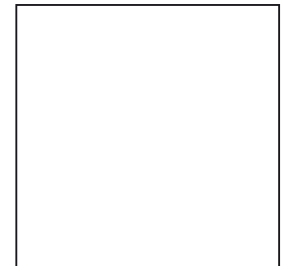
Fire damper



Ball valve



Throttle valve



Description

The InMax actuators are a revolution for safety, fire and shut-off dampers, VAV systems, ball valves, throttle valves and other motorized applications for HVAC systems in chemical, pharmaceutical, industrial and offshore/onshore plants.

IP66 protection, small dimensions, only 9,5 kg weight, universal functions and technical data, an integrated heater guarantee safe operation even under difficult environmental conditions. High quality brushless motors guarantee long life.

All actuators are programmable and adjustable on site. Special tools or equipment are not required. Motor running times are selectable or adjustable on site. The integrated universal power supply is self adaptable to input voltages in the range of 24...240 VAC/DC. The actuators are 100 % overload protected.

...Max...-BF actuators are equipped with spring return fail safe function, with integrated aux. switches for end position indication and a tripping circuit to connect an external passive potential free thermostat (e.g. ...Pro-TT-...). Standard shaft connection is a double square direct coupling with 16 × 16 mm.

Different accessories are available to adapt auxiliary switches, terminal boxes or adaptions for ball valves and throttle valves and other armatures.

Highlights

- ▶ Industrial use
- ▶ Universal supply unit from 24...240 VAC/DC
- ▶ Motor running times 40–60–90–120–150 s/90° adjustable on site
- ▶ On-off and 3-pos. control with spring return function, running time ~ 20 s/90°
- ▶ Circuit for direct connection of a passive potential free safety thermostat
- ▶ 2 integrated auxiliary switches, switching at 5° and 85° angle of rotation
- ▶ 30–50–60 Nm actuators in the same housing size
- ▶ 100 % overload protected
- ▶ Compact design and small dimension (L × W × H = 288 × 149 × 116 mm)
- ▶ Direct coupling to the damper shaft with double square connection 16 × 16 mm
- ▶ 95° angle of rotation inclusive 5° pretension
- ▶ Robust aluminium housing (optional with seawater resistant coating)
- ▶ IP66 protection
- ▶ Simple manual override included + preparation for comfortable manual override
- ▶ Gear made of stainless steel and sinter metal
- ▶ Weight only ~ 9,5 kg
- ▶ Integral heater for ambient temperatures down to -40 °C
- ▶ Integral safety temperature sensor
- ▶ Integral equipment for manual adjustment (push button, lamp, switch)
- ▶ Preparation for adaptable and adjustable auxiliary switches type ...Switch
- ▶ Wide range of accessories

Technical data	InMax- 30 - BF	InMax- 50 - BF	InMax- 60 - BF
Torque motor (min.)	30 Nm	50 Nm	60 Nm
Torque spring (F)	min. 30 Nm	min. 50 Nm	min. 60 Nm
Dimension of external torque	Above mentioned torques are min. torques in blocked position, external torque should be max. 80 % of max. actuator torque but min. 10 Nm		
Supply voltage / frequency	24...240 VAC/DC, $\pm 10\%$, self adaptable, frequency 50...60 Hz $\pm 20\%$		
Power consumption	max. starting currents see ① Extra information (in acc. with voltage, $I_{start} \gg I_{rated}$), approx. 5 W holding power, approx. 16 W for heater		
Protection class	Class I (grounded)		
Angle of rotation and indication	95° incl. $\sim 5^\circ$ pretension, mechanical value indication		
Working direction	Selectable by left/right mounting to the damper/valve shaft		
Motor running times	40 / 60 / 90 / 120 / 150 s/90°	40 / 60 / 90 / 120 / 150 s/90°	40 / 60 / 90 / 120 s/90° selectable on site
Motor	Brushless DC motor		
Spring return (F)	~ 20 s/90°, function in the event of loss of power		
Safety operation	min. 10,000 in acc. with construction of damper and ambient		
Response time spring return	up to 1 sec. after power failure		
Control mode	On-off and 3-pos. in acc. with wiring, selectable on site		
Tripping circuit	Additional circuit to connect a passive potential free thermostat (e.g. InPro-TT-...) as a safety sensor for fire dampers		
Tripping circuit connection	Directly to the actuator with M12 quick connection		
Integrated aux. switches	2 aux. switches, switching at 5° and 85° angle of rotation		
Axle of the actuator	Double square 16 x 16 mm, direct coupling, 100 % overload protected		
Electrical connection	Cable ~ 1 m, wire cross section 0.5 mm ² , equipotential bonding 4 mm ² . Connections require a terminal box!		
Diameter of cable	$\sim \varnothing 9,6$ mm	$\sim \varnothing 9,6$ mm	$\sim \varnothing 9,6$ mm
Cable gland	M16 x 1.5 mm		
Manual override	Use delivered socket wrench, max. 4 Nm		
Integral heater	Integral, controlled heater for ambient temperature down to -40°C		
Housing material	Aluminium die-cast housing, coated. Optional with seawater resistant coating (...-CTM)		
Dimensions (L x W x H)	288 x 149 x 116 mm, for diagrams see ① Extra information		
Weight	$\sim 9,5$ kg aluminium housing		
Ambients	Storage temperature $-40\dots+70^\circ\text{C}$, working temperature $-40\dots+50^\circ\text{C}$		
Humidity	0...90 % rH, non condensing		
Operation mode	100 % ED are permitted (ED = duty cycle)		
Maintenance	Maintenance free relative to function, maintenance must comply with regional standards, rules and regulations		
Wiring diagrams	SB 7.2 + 7.3	SB 7.2 + 7.3	SB 7.2 + 7.3
Scope of delivery	Actuator with 1 m cable, 4 screws M8 x 140 mm, 4 nuts M8, Allen key for simple manual override		
Parameter at delivery	30 Nm, 90 s/90°	50 Nm, 90 s/90°	60 Nm, 90 s/90°

Approbations

CE identification	CE
EMC directive	2014/30/EU
Low voltage directive	2014/35/EU
Enclosure protection	IP66 in acc. with EN 60529

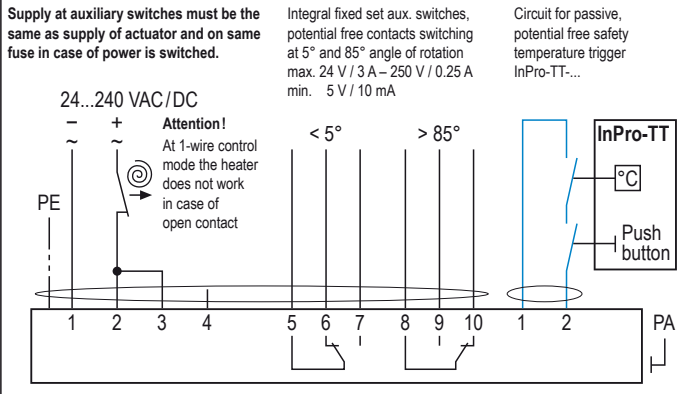
Special solutions and accessories

...-CTM	Types in aluminium housing with seawater resistant coating, parts nickel-plated
VAMH	Enclosure in VA for ...Max actuators size M
InBox-...	Terminal boxes
MKK-M	Mounting bracket for boxes type ...Box-... directly on actuator
InPro-TT-...	Safety temperature trigger in acc. with ISO 10294-4
InSwitch	2 external aux. switches, adjustable
HV-MK	Comfortable manual override for ...Max actuators size M
AR-16-xx	Reduction part for 16 mm square connection to 14 or 12 mm shafts
Kit-S8	Cable glands nickel-plated
Adaptions	for dampers and valves on request
InMax-...-S3	Ambient temperature up to $+60^\circ\text{C}$, 110...240 V AC/DC, 25 % ED

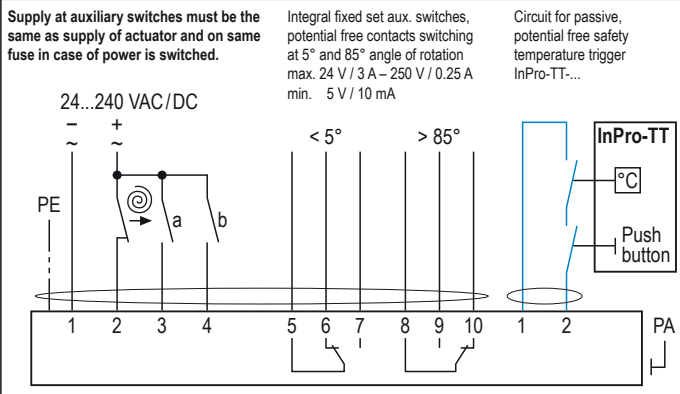
Electrical connection

All actuators are equipped with a universal supply unit working at a voltage range from 24...240 VAC/DC. The supply unit is self adjusting to the connected voltage!
The safety operation of the spring return function works if the supply voltage is cut.
For electrical connection a terminal box is required (e.g. InBox).
An over-current protection fuse < 10 A has to be provided by installer.
Note: the initial current is appr. 2 A for 1 second.

On-off (1-wire) – spring return + trigger circuit SB 7.2



On-off / 3-pos. – spring return + trigger circuit SB 7.3



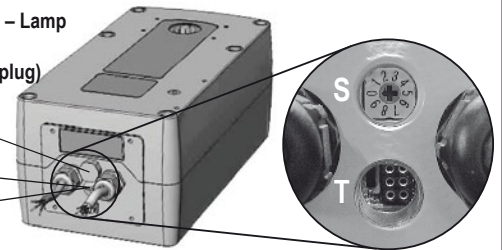
Attention

During commissioning apply a self adjustment drive.
Regard duty cycle at motor running times!
Never use spring return actuators without external load.

Parameters, adjustments and failure indication

Switch – Push button – Lamp for adjustment (behind the blanking plug)

10-position switch (S)
Push button (T)
3-colour LED



Parameter selection

Example:
InMax-30-BF

Requested parameter:
Torque 30 N
Motor running time 90 s/90°

Result:
Switch position 02

Type	Torques
InMax- 30 -BF	▶ 30 N
InMax- 50 -BF	▶ 50 N
InMax- 60 -BF	▶ 60 N
	▼
Running times	Position of switch (S)
40 s/90°	▶ 00 05
60 s/90°	▶ 01 06
90 s/90°	▶ 02 07
120 s/90°	▶ 03 08
150 s/90°	▶ 04 09

Functions, adjustments and parameters

A) Self adjustment of angle of rotation:

Switch (S) into position 02, then push button (T) for minimum 3 seconds. The actuator will drive into both end positions to be adjusted. LED indicates GREEN.
Adjustment time needs approx. 180 sec. (90 sec. "On", 90 sec. "Off"). After that, switch (S) into the position acc. with your required torque and running time.

B) Selection of running time and torque:

Put switch (S) into the correct selected position in acc. to above table.
The selected parameter will work at next operation of the actuator.
Adjustment can be done even without supply voltage. If supply voltage is available turn switch only if actuator is not running.

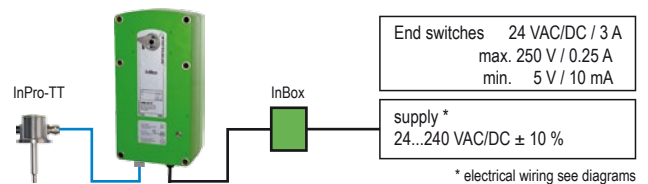
C) Function of a passive sensor in the tripping circuit:

If the sensor opens the tripping circuit the actuator runs into its safety end-position with spring return.

D) Additional information for 3-pos. operation:

a closed, b open = direction I a and b closed = motor doesn't work
b closed, a open = direction II a and b opened = motor doesn't work
The rotation direction (I and II) depends on left/right mounting of the actuator to the damper/valve. You can change direction of the motor by changing electrical wiring of terminal 3 and 4.

Installation



- Do not open the cover when circuits are live
- Supply cables must be installed in a fixed position and protected against mechanical damage
- Connect potential earth
- Avoid temperature transfer from process (e.g. hot gas) to actuator (note max. ambient temperature!)
- Note ambient temperature
- Close all openings with min. IP66
- Regard all regional standards, rules and regulations
- For outdoor installation a protective housing against rain, snow and sun should be applied to the actuator, as well as a constant supply at terminal 1 and 2 for the integral heater
- Use for wiring a terminal box
- Actuators are maintenance free, an annual function test is recommended
- Clean only with damp cloth, avoid dust accumulation

Important information for installation and operation

A. Installation, commissioning, maintenance

All national and international standards, rules and regulations must be complied. Apparatus must be installed in accordance with manufacturer instructions. If the equipment is used in a manner not specified by the manufacturer, the safety protection provided by the equipment may be impaired.

For electrical connection a terminal box is required (e.g. InBox-...).

Attention: If the actuator is put out of operation all rules and regulations must be applied. You have to cut the supply voltage before opening the terminal box!

The cables of the actuator must be installed in a fixed position and protected against mechanical and thermal damage. Connect potential earth. Avoid temperature transfer from armature to actuator! Close all openings with min. IP66.

For outdoor installation a protective weather shield against sun, rain and snow should be applied to the actuator as well as a constant supply at terminal 1 and 2 for the integral heater.

Actuators are maintenance free. An annual inspection is recommended. Actuators must not be opened by the customer.

B. Manual override

Manual override only if supply voltage is cut. Use delivered socket wrench with slow motions, usage can be tight.

Attention: Releasing or letting go the Allen key too fast at manual operating actuators with spring return causes risk of injury!

C. Shaft connection, selection of running time

Actuators are equipped with a direct coupling double square shaft connection of 16 x 16 mm. The housing of the actuator is axially symmetrically built to select Open-close direction of the spring return function by left-right mounting. Using the 10-position switch different motor running times and spring return running times can be selected on site in acc. to the actuator type.

D. Temperature trigger ...Pro-TT-...

The actuator ...Max-...-BF will work only with the temperature trigger InPro-TT-...

E. 3-position control mode

...Max actuators are in the best way suitable for the 3-pos. operation. To protect such elements as gears and mounting elements against harmful influences like minimum pulse time, ...Max actuators are protected via internal electronics. It ignores impulses < 0,5 s, the cyclic duration must be min. 0,5 s. At changing direction the pause is 1 s.

F. Spring return

Spring return function works only if the supply voltage for terminal 1 or 2 is cut. In the event of an electrical interruption, the spring returns to its end position even if supply voltage is available again during return function. Thereafter operation will continue.

G. Operation at ambient temperatures below -20 °C

All actuators are equipped with a regulated integrated heating device designed for employments down to -40 °C ambient temperature. The heater will be supplied automatically by connecting the constant voltage supply on the clamps 1 and 2.

1. After mounting the actuator must be immediately electrically connected.
2. The heater switches on automatically when actuator reaches internally -20 °C. It heats up the actuator to a proper working temperature, then heater switches off automatically. Actuator will not run during heating process.
3. The adjustment options are only ensured after this heating up period.

H. Excess temperatures

All actuators are protected against excess temperature. The internal thermostat works as a maximum limiter and, in the event of failure at incorrect temperatures, shuts off the actuator irreversibly. An upstream connected temperature sensor stops the actuator before reaching its max. temperature. This safety feature is reversible, after cooling down the actuator is completely functional again. In this case the failure must be eliminated immediately on site!

I. Synchron mode

Do not connect several actuators to one shaft or link mechanically together.

J. Mechanical protection

The actuator must be operated with an outside load of at least 10 Nm. After installing the actuator to the damper/armature an automatic alignment has to be accomplished in order to obtain a "gentle" blockade/stop. This function protects the damper/armature by reducing the end position's/blockade speed in order to avoid mechanical overload. The actuator aligns specifically once with 90 s/90° onto each position and recognizes the blockade position in order to reduce the motor performance during operation briefly before reaching the end/blockade position.

K. Routine tests of fire dampers

For periodic inspection of fire dampers cut off the supply line (current of actuator). The switch contact at InPro-TT-... is only for test aims of actuator's function.

Extra information (see additional data sheet)

Additional technical information, dimensions, installation instruction, illustration and failure indication

Accessory InSwitch – adaptable auxiliary switch



For an end or inclined position indication it is possible to retrofit external, adjustable auxiliary switches type InSwitch. The switch housing is mounted directly to the actuator and the switches are linked to the actuator's square connector. The switches deliver a potential free output and can be adjusted separately. They are connected by the included cable tail.

Accessory InBox – adaptable terminal box



For electrical connection of ...Max actuators a terminal box is required. InBoxes are appropriate terminal boxes and placed at the disposal. To adapt the ...Box directly to the actuator housing a mounting bracket type MKK-M is required.
InBox- BF for ...Max-...-BF with integral auxiliary switches